

1. Identification

Product identifier	BIO-SOFT N25-7	
Other means of identification		
Product code	2044	
Recommended use	Surfactant	
Recommended restrictions	For industrial use only.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	Stepan Company	
Address	1101 Skokie Blvd. Northbrook, IL 60062 USA	
Telephone	General	1-847-446-7500
E-mail	Not available.	
Emergency phone number	Medical	1-800-228-5635
	Chemtrec	1-800-424-9300
	Chemtrec Int'l	+1 703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Serious eye damage/eye irritation	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Harmful if swallowed. Causes serious eye damage. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid release to the environment. Wear eye protection/face protection.
Response	If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Alcohols (c12-15 Ln. Saturated) Ethoxylate		68131-39-5	90 - 100

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
Methods and materials for containment and cleaning up	This product is miscible in water. Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Provide adequate ventilation. Do not get this material in contact with eyes. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in original tightly closed container.

8. Exposure controls/personal protection

Biological limit values	No biological exposure limits noted for the ingredient(s).
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Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
Other	Wear suitable protective clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Clear to slightly hazy.
Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
pH	6.8
Melting point/freezing point	35.6 - 78.8 °F (2 - 26 °C)
Initial boiling point and boiling range	500 °F (260 °C)
Flash point	367.0 °F (186.1 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	0.965 g/cm ³ @ 122C
Solubility(ies)	
Solubility (water)	100 g/l Complete, may form gel
Partition coefficient (n-octanol/water)	3 (log Pow)
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	970.00 kg/m ³
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.

Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Causes serious eye damage.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

Product	Species	Test Results
BIO-SOFT N25-7		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Oral		
LD50	Rat	1650 - 2000 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not applicable.

12. Ecological information

Ecotoxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Product	Species	Test Results
BIO-SOFT N25-7		
Aquatic		
<i>Acute</i>		
Algae	EC50 Algae	> 10 - < 100 mg/l, 72 hours

Product	Species	Test Results
Crustacea	EC50 Daphnia	> 5 - < 10 mg/l, 48 hours
Fish	LC50 Fish	> 5 - < 10 mg/l, 96 hours

Persistence and degradability Readily biodegradable.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)
 BIO-SOFT N25-7 3, (log Pow)

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
 Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
 Not listed.

SARA 304 Emergency release notification
 Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
 Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance
 Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Acute toxicity (any route of exposure)
 Serious eye damage or eye irritation

SARA 313 (TRI reporting)
 Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including Acetaldehyde, which are known to the State of California to cause cancer, and Ethylene Glycol, which are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Acetaldehyde (CAS 75-07-0) Listed: April 1, 1988

Ethylene oxide (CAS 75-21-8) Listed: July 1, 1987

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethylene Glycol (CAS 107-21-1) Listed: June 19, 2015

Ethylene oxide (CAS 75-21-8) Listed: August 7, 2009

California Proposition 65 - CRT: Listed date/Female reproductive toxin

Ethylene oxide (CAS 75-21-8) Listed: February 27, 1987

California Proposition 65 - CRT: Listed date/Male reproductive toxin

Ethylene oxide (CAS 75-21-8) Listed: August 7, 2009

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AIIC)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
New Zealand	New Zealand Inventory (NZIoC)	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	05-29-2014
Revision date	09-15-2023
Version #	06
HMIS® ratings	Health: 3 Flammability: 1 Physical hazard: 0
NFPA ratings	Health: 3 Flammability: 1 Instability: 0

Disclaimer

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Revision information

Hazard(s) identification: Disposal
Hazard(s) identification: Prevention
Hazard(s) identification: Response
Hazard(s) identification: Storage
Composition / Information on Ingredients: Ingredients
Handling and storage: Precautions for safe handling
Toxicological information: Acute toxicity
GHS: Classification