



Formulation

Name	MICELLAR WATER CLEANSING MAKEUP REMOVER	
No.	1259	
Description	This gentle makeup remover uses mild cleansers that can remove even stubborn waterproof makeup. Naturally-derived emollients NINOL® CAA and STEPAN® 745 GC leave skin feeling soft and conditioned.	
Formulation	INGREDIENTS:	<u>% by Weight</u> <u>Functionality</u>
	=== Phase 1 === Deionized Water	q.s. to 100.00 Carrier
	=== Phase 2 === AMPHOSOL® 2CSF-AF CEDEPAL® TD-403 MKLD NINOL® CAA STEPAN® 745 GC Dipropylene Glycol Glycerin Fragrance	3.00 Primary Surfactant 4.50 Primary Surfactant 0.75 Solubilizer 0.25 Emollient 0.50 Solubilizer 0.50 Emollient q.s. Fragrance
	=== Phase 3 === Citric Acid (50% aq. Solution) Preservative	q.s. pH Adjuster q.s. Preservative
	Total	100.00
Procedure	<ol style="list-style-type: none"> 1. In a vessel equipped with agitation capabilities, charge Deionized Water and begin mixing. 2. In a separate vessel, premix together all Phase 2 ingredients until homogeneous. 3. Add the premix to the Deionized Water and mix until clear and homogeneous. 4. Adjust the pH with Citric Acid solution. 5. Add preservative with mixing. 	
Physical Properties	Appearance at 25 °C pH, as is Viscosity at 25 °C, cps	Clear to slightly hazy liquid 6.0 - 6.5 Water-thin
Storage/Stability	4 weeks at 5 °C 4 weeks at 25 °C 4 weeks at 45 °C Freeze/Thaw, 3 Cycles	Stable Stable Stable Passes
Instructions for Use	Saturate a cotton ball or cotton pad with product. Gently wipe across closed eyes and face until completely clean and free of makeup. Rinse face with water. Can also be used in place of a daily face wash as a gentle cleanser.	
External Comment	Marketing Notes: Naturally-derived is defined as greater than 50% bio-based. Bio-based is defined as sourced from animal, plant or marine sources. NINOL® CAA is a multifunctional secondary	

surfactant that is naturally-derived (derived from plant, animal or marine sources). BCI = 31. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. Other ingredients were not evaluated. For further information on Stepan's BCI, visit www.stepan.com.

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Assistance

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).

For ordering assistance, call our Account Service Department at 1-800-457-7673.

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