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Name	DAILY SMOOTHING CONDITIONER		
No.	1297		
Description	A daily use, smoothing conditioner for normal to fine hair. This simple yet powerful silicone-free formula conditions and smooths hair strands to make every day a good hair day.		
Formulation	INGREDIENTS:	% by Weight Functionality	
	=== Phase 1 === Deionized Water Structure® Solance (Akzo Nobel N.V.)	q.s. to 100.00 Carrier 3.00 Thickener	
	=== Phase 2 === STEPANQUAT® HELIA HallStar® CO-1695 Cetearyl Alcohol NF (The HallStar Company) STEPAN-MILD® L3	1.75 Conditioning Agent 3.50 Emulsifier 0.50 Emollient, Conditioning Age	ent
	=== Phase 3 === Deionized Water Potassium Chloride	5.00 Diluent 0.50 Opacifier, Thickener	
	=== Phase 4 === Citric Acid, 50% Solution Sodium Hydroxide, 50% Solution Fragrance, Preservative	q.s. pH Modifier q.s. pH Modifier q.s. Additives	
	Total	100.00	
Procedure	<ol> <li>Charge Deionized Water to a container with mixing and heating properties. Begin to mix.</li> <li>Charge Structure® Solance and mix until homogenous. Heat to 70-75°C (158-167°F).</li> <li>Add STEPANQUAT® HELIA and mix until homogenous.</li> <li>Add HallStar® CO-1695 Cetearyl Alcohol NF and STEPAN-MILD® L3. Mix for 30 minutes.</li> <li>While mixing, cool to 45°C (113°F).</li> <li>In a separate beaker, dissolve Potassium Chloride in Deionized Water. Add to batch with mixing.</li> <li>Adjust the pH for a target of 3.5-4.5 with Citric Acid or Sodium Hydroxide solutions.</li> <li>While mixing, cool to room temperature.</li> <li>Add Fragrance and Preservative, as desired.</li> </ol>		
Physical Properties	Appearance, as isOff white viscous lotionpH, as is3.5-4.5Viscosity at 25°C, LVT #3 at 12 rpm (cps)8,000-12,000		
Storage/ Stability	4 weeks at 5°C 4 weeks at 25°C 4 weeks at 45°C Freeze/Thaw 3 cycles	Stable Stable Stable Pass	
Instructions	After shampooing, apply to wet hair and work through	with fingers. Rinse thoroughly.	

for Use	
External Comment	Marketing Notes: BCI = 91. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. Other ingredients were not evaluated. For further information on Stepan's BCI, visit www.stepan.com.
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.
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