



# Formulation

Name	<b>SWEET PINK EXFOLIATING LIP SCRUB</b>	
No.	1311	
Description	Powered by Stepan Structured Liquids Technology, this water-based lip scrub suspends 70% natural sugar for exfoliation of peeling or dead skin while the combination of STEPAN-MILD® GCC and natural oils nourishes lips without feeling greasy.	
Formulation	<b>INGREDIENTS:</b>	<u>% by Weight</u> <u>Functionality</u>
	STEPAN-MILD® GCC	5.00 Moisturizing Agent
	Shea Butter	0.40 Moisturizing Agent
	Soybean Oil	4.25 Moisturizing Agent
	Rosehip Seed Oil	0.25 Moisturizing Agent
	Flavor and Dye	q.s. Additives
	STEPANOL® WA-100	2.50 Surfactant
	Sugar	70.00 -
	Deionized Water	10.30 Carrier
	<b>Total</b>	<b>100.00</b>
Procedure	<ol style="list-style-type: none"> <li>1. In a suitable vessel equipped with mixing capabilities, charge pre-melted STEPAN-MILD® GCC and Shea Butter.</li> <li>2. Charge Soybean and Rosehip Seed Oils with gentle agitation. Mix until homogenous.</li> <li>3. Charge Flavor and Dye, as desired.</li> <li>4. Charge STEPANOL® WA-100 and mix gently until a thin lamellar phase is obtained.</li> <li>5. Add Sugar then apply mechanical stirring using an A-shaped blade paddle until the mixture thickens into a smooth paste.</li> <li>6. Add Deionized Water with continued mixing using an A-shaped blade paddle.</li> </ol>	
Physical Properties	Appearance at 25°C	Flowable suspension
Storage/ Stability	4 weeks at 4°C	Stable
	4 weeks at 25°C	Stable
	4 weeks at 45°C	Stable
	Freeze/Thaw, 3 cycles	Pass
Instructions for Use	Apply desired amount of scrub to lips and massage in circular motion. Rinse with water.	
External Comment	Marketing Notes: BCI = 100. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. Other ingredients were not evaluated. For further information on Stepan's BCI, visit <a href="http://www.stepan.com">www.stepan.com</a> . Structured Liquids are a patented technology, used for suspension of particles and is free from the use of polymers.	
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Stepan Company  
Northbrook, Illinois 60062  
Telephone (847) 446-7500

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