



# Formulation

Name	<b>VERSATILE RINSE AID</b>	
No.	1342	
Description	Rinse aids provide a sheeting action that reduces drying time and enhances shine on dishes. This premium liquid rinse aid formulation contains MAKON® NF-180, a de-foaming nonionic surfactant with excellent wetting properties, and citric acid which helps prevent calcium salt deposits left behind by hard water and food soils. These ingredients work together to leave your dishes, glassware, and utensils spot and film free.	
Formulation	<u>INGREDIENTS:</u>	<u>% by Weight</u> <u>Functionality</u>
	Deionized Water	q.s. to 100 Diluent
	MAKON® NF-180	15.0 Wetting Agent, Cleansing Agent
	STEPANATE® SCS	10.0 Hydrotrope
	Citric Acid, anhydrous	5.0 Chelating Agent
	Colorant and Preservative	q.s. Additives
	<b>Total</b>	<b>100.0</b>
Procedure	<ol style="list-style-type: none"> <li>1. Add Deionized Water to the vessel.</li> <li>2. With agitation, incorporate STEPANATE® SCS.</li> <li>3. Add MAKON® NF-180 while mixing.</li> <li>4. Add Citric Acid and mix until homogeneous.</li> <li>5. Add Colorant and Preservative as needed.</li> </ol>	
Physical Properties	Appearance at 25°C	Clear liquid
	Cloud Point (as is), °C (°F)	75 (167)
	Cloud Point (1% by weight), °C (°F)	33 (91)
	Viscosity at 25°C, cps	<50
Storage/ Stability	10 Freeze/Thaw Cycles	Pass
	4 weeks at 60°	Stable
	4 weeks at 25°C	Stable
	4 weeks at 10°C	Stable
	3 weeks at -15°C	Stable
Instructions for Use	For home use, pour formulation into dishwasher's rinse aid compartment to dispense appropriate amount into the final rinse cycle. For industrial and institutional applications, meter into warewash machine, using an automated injector system that adds the product to the final rinse.	
External Comment	Marketing Notes: This formulation offers the flexibility of being useful in multiple dish wash applications, including household, institutional, and industrial. In addition, it is free from solvent and volatile organic components.	
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For  
Additional  
Assistance

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).  
For ordering assistance, call our Account Service Department at 1-800-457-7673.

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Stepan Company  
Northfield, Illinois 60093  
Telephone (847) 446-7500

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