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	<b>Formu</b>	lation
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Name	"SUPER EASY-TO-MAKE" MILD, SULFATE-FREE SHOWER GEL	
No.	1540	
Description	Don't overthink it! Diversify your portfolio with the "Super Easy-to-Make" sulfate-free and mild formulation inspiration series with STEPANBLEND® ASF, a sulfate-free concentrated surfactant blend with a mild profile. STEPANBLEND® ASF is suitable for wide range of cleansing products such as hand washes, shower gels or shampoos, and is designed for ease of use and cold processing. This concentrate provides excellent foaming and only requires dilution with water to the desired actives level, pH adjustment and the addition of fragrance and salt to adjust viscosity levels. This shower gel formulation uses STEPANBLEND® ASF.	
Formulation	INGREDIENTS:	<u>% by Weight</u> Functionality
	=== Phase 1 === Deionized Water STEPANBLEND® ASF	q.s. to 100 Carrier 28.2 Primary Surfactant
	=== Phase 2 === euxyl™ k 712 preservative (Schulke & Mayr)* Fragrance - Silky Touch (Mane & Fils SA)	0.6 Preservative 0.2 Fragrance
	=== Phase 3 === Citric Acid STEPAN-MILD® GCC-FL/MB	q.s. pH Adjuster 0.5 Viscosity Builder, Skin Feel Enhancer
	Total	100.0
Procedure	<ul> <li>adure 1. In a vessel, introduce Deionize Water with mixing. Add STEPANBLEND® ASF with mixing. Note: Cold water can be used however, warm water may speed the incorporation of STEPANBLEND® ASF.</li> <li>2. Add phase 2 ingredients in the order noted. Mix with the addition of each ingredient.</li> <li>3. Adjust pH to be between 5.0 and 5.5 with Citric Acid.</li> <li>4. Add STEPAN-MILD® GCC-FL/MB to yield the desired viscosity. Note: INCI name for euxyl™ k 712 preservative is supplied by Schulke &amp; Mayr is Sodium Benzoate (and) Potassium Sorbate (and) Aqua (Water).</li> </ul>	
Physical Properties	Appearance pH, as is Viscosity at 25ºC (Brookfield LV1/V30), cps	Transparent thin gel 5.4 4,020
Storage/ Stability	4 weeks at 5⁰C 4 weeks at 20⁰C 4 weeks at 45⁰C	Stable Stable Stable
Instructions for Use External	Apply a small amount of body wash to wet sponge. Wet skin and apply body wash using the wet sponge. Lather and rinse skin with water.	

External Comment Marketing Notes: INCI List - Aqua, Coco Betaine, Sodium C14-16 Olefin Sulfonate, Decyl

